



# HELVI WELDING MACHINE PUMA 256 MIG- MMA-TIG

**Product price:**

**1.296,90 € tax excluded**

**Product features:**

Frequency (Hz): 50 / 60

Voltage (V): 230

Protection degree: IP23S

Motor insulation class: H

No-load voltage (V): MIG: 30 V / MMA: 56 V / TIG: 10 V

Type of welding: MIG / MMA / TIG

Length (mm): 450

Width (mm): 840

Height (mm): 710

Product type: Welding machine

Weight (Kg): 32

Duty Cycle 40°: MIG: 250A @ 30% - 190A @ 60% -170A @ 100% / MMA: 200A @ 30% - 170A @ 60% - 150A @ 100% / TIG: 250A @ 30% - 190A @ 60% - 170A @ 100%

Power consumption 60%: MIG: 5,6 KW / MMA: 5,6 KW / TIG: 5,6 KW

Adjustment range: MIG: 30 ÷ 250A / MMA: 20 ÷ 200 A / TIG: 10 ÷ 250 A

Iron: 0,8 ÷ 1,0 Ø mm

Inox Steel: 0,8 ÷ 1,0 Ø mm

Aluminium: 1,0 ÷ 1,2 Ø mm

Animated wire: 1,0 ÷ 1,2 Ø mm

CuSi?: 0,8 Ø mm

Electrode type: 6013 rutile - 7018 basico

Electrode diameter: 1,6 ÷ 4 Ø mm

